الكشف عن التوافقيات الفضائية من المحرك التعريفي القطب المظللة

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# الخسلاصية

وفي كثير من الحالات، يكون لمحركات الحث القطبية المظللة ثغرات هواء متغيرة، وبسبب هذا تكون أشكال الموجة الكثافة للتدفق الهبوطي للهواء بعيدة جدا عن التوزيع الجيبي. ويساعد استخدام الفوارق الهوائية المتغيرة في المحركات القطبية المظللة في عزم الدوران بدءا بإحداث عنصر عزم الدوران المتردد. ومع ذلك، فإن الفجوة الجوية المخيرة تقدم مكونات مذبذبة إضافية للتوافق في أشكال موجات الكثافة للتدفق الهوائي. في هذه الدراسة، متوافقية تقدم مكونات مذبذبة إضافية للتوافق في أشكال موجات الكثافة للتدفق الهوائي. في هذه الدراسة، متراكشف عن توافقيات الفضاء من محرك تحريض القطب المظللة. لتكون قادرة على الكشف عن توافقيات الفضاء من محرك تحريض القطب المظللة. لتكون قادرة على الكشف عن توافقيات الفضاء، وقد تم إنتاج الدوار للمحرك بطريقة لم يصب فيها الألومنيوم ولم يتم إدراج حلقات قصيرة كهربائية في الدفرار. دفئ الدوار. فائس الملك المعروف عددها تم ادراجها إلى الدوار، وقد تم تطبيق الجهد تصنيفا إلى الجزء الثابت وموقف الدوار وقد تم تنبي إلى الدوار، وقد تم تطبيق الجهد تصنيفا إلى الجزء الثابت الفضاء، وقد تم إنتاج الدوار للمحرك بطريقة لم يصب فيها الألومنيوم ولم يتم إدراج حلقات قصيرة كهربائية في الدوار. دفائف السلك المعروف عددها تم ادراجها إلى الدوار، وقد تم تطبيق الجهد تصنيفا إلى الجزء الثابت وموقف الدوار وقد تم تنويع مع زاوية الكهربائية خطوة من 3.60 مع مساعدة من خطوة المحرك. وقد تم تحديد المتبادل الحث المتبادل بين الموالي والدوار من خلال قراءة الجهد الناجم عبر اللفائف. وقد تم إخضاع موجة الحث المتبادل المحرى المدورا. ونتيجة للتحليلات، فقد لوحظ أن التوافقيات 3.6 و 7 خاصة كبيرة جداد. التوافقيات اللاحقق ألم من 3.0 من ماكون الأساسي والرتبة 15 والدوار إلى حلي المعول إلى من 4.50 من ماكون الأساسي والرتبة 15 والد المن من 4.50 من 5.5 من مائون الماسي والرتباد ألم المياد من جلاحل المتبادل الموفقيات المولي والدون المنورا من خلال موجة كثافة تدفق الهواء. لذلك، لتحليل أداء معقول إلى حد جدا. التوافقيات اللاحق من 5.5 و 7 ينجى اخذها فى الاماسي والرتبة 15 معقول إلى مدة مائون من 4.50 ين من 4.50 يمنول إلى حد معقول إلى مدة الألات على الأول التوافقيات 3.5 و 7 ينجى اخذها فى الايام. والما مي مال من مده الألات على الأول التوافقيات 3.5 و 7 ينجى اخذها فى الاعابار.

#### Detection of the space harmonics of the shaded pole induction motor

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## ABSTRACT

In many cases, shaded pole induction motors have variable air gaps, and because of this, their air-gap flux density waveforms are too far from a sinusoidal distribution. Utilizing of variable air-gap in shaded pole motors contributes to the starting torque by inducing reluctance torque component. However, variable air-gap introduces additional harmonic components in the airgap flux density waveforms. In this study, detection of the space harmonics of the shaded pole induction motor has been realized. To be able to detect the space harmonics, the rotor of the motor has been produced in a way that aluminum has not been cast, and the short circuit rings of the rotor has have not been inserted. A search-coil whose number of turns is known has been wound to the rotor, rated voltage has been applied to the stator, and the position of the rotor has been varied with a step electrical angle of  $3.6^{\circ}$  with the help of a step motor. The mutual inductance between the stator and rotor has been determined by reading the voltage induced across the search-coil. The attained mutual inductance waveform has been subjected to Discrete Fourier analysis. From the analyses, it has been observed that especially the 3<sup>rd</sup>, 5<sup>th</sup>, and 7<sup>th</sup> harmonics, especially, are very significant. Other harmonics up to 13<sup>th</sup> are above 1% of the fundamental component, and the 15<sup>th</sup> and subsequent harmonics decreases below 0.8% of the fundamental component of the air-gap flux density waveform. Therefore, for a reasonably accurate performance, an analysis of this these machines, at least 3<sup>rd</sup>, 5<sup>th</sup>, and 7<sup>th</sup> harmonics, should be considered.

**Keywords:** Discrete Fourier analysis; Mutual inductance; Shaded pole motor; Space harmonics.

## INTRODUCTION

Shaded pole induction motors (SPIMs) are widely used especially in the ventilation systems in the industry because of their advantages such as their robust structures, and easiness in maintenance and production, and direct feeding from single single-phase supply without any requirement for from the driver. However, the formation of elliptic rotating magnetic field in SPIM makes the analysis of the machine difficult. There is no standard procedure in the analysis of such kinds of motors, and their mathematical modeling, and in the realization of motor performance analyses (Sarac & Stefanov, 2011; Dehkordi, 2015). For this reason, there are very few studies conducted on these kinds of motors (Kentli, 2009). Despite this, as much as 10 million pieces per year of these motors are produced in Europe alone. Single-phase motors with capacitor are produced as much as 700-800 thousand pieces in Europe per year. Other alternative efficient motors are produced as much as 100 thousand pieces per year in Europe (Karmakar *et al.*, 2013).

Ozcelik et.al., have expressed that the shaded pole motors are preferred due to their simple

structure especially in the household electrical appliances in low torque and low power applications. In their study, the performance of brushless DC motor with capacitor and, singlephase and permanent magnet has been compared. From the tests results, it has been shown that the shaded pole motor is acceptable in terms of meeting the load torque and it is also superior in terms of cost, but brushless DC motor is superior in terms of efficiency (Ozcelik et al., 2014). Sarac has aimed to at developing the performance of shaded pole motor by using genetic algorithm. Two motor models have been determined; the torque has been determined as the target function in the first motor and, efficiency has been determined as the target function in the second motor, and the enhancement of torque and efficiency has have been provided (Sarac et al., 2005). Sarac et .al. have designed three different types of motors in their other studies, and an increase in the efficiency has been reported by determining the stator winding current density, air-gap flux density, rotor skew, and stator pole width as the variables (Sarac et al., 2010). Goa has checked the speed of the shaded pole motor used in the cooling fan systems by using d-q axis model (Gao et al., 2005). Ojaghi and Daliri have attained the dynamic model of the shaded pole motor and ensured the realization of performance analyses under different operational conditions in the design and implementation stages (Ojaghi & Daliri, 2015). In their study, in which small electrical motors have been examined, Hajek et .al. has detected that the magnetic fields under the poles of the shaded pole motors are not sinusoidal; rather, they are in distorted rectangular form and they have very high 3<sup>rd</sup> harmonic component (Hajek *et al.*, 2015). In this study, a shaded pole motor produced by Faneks Fan (model F4KGM25-01), which has the rating of the 4pole, 1305 rpm, and 15 W, is used. Harmonics analysis of this motor is made by first obtaining the air-gap flux density waveform and then performing the Discrete Fourier analysis of this waveform.

# SHADED POLE INDUCTION MOTORS

Shaded pole induction motors are preferred due to their properties such as simple production and easiness in maintenance among the single-phased induction motors. These motors could directly operate from a single-phased network. They are preferred more when compared to other single-phase motors in the places requiring power less than 150W and they have a wide application area such as the fan applications, small household appliances, and toys (Akbaba & Fakhro, 1992a; Akbaba & Fakhro, 1992b; Ozcelik *et al.*, 2014). Despite their simple structure, the performance analysis of these motors are is very difficult, and there isn't any standard equivalent circuit or method of analysis for estimating their performance accurately. This is mainly due to the formation of elliptical magnetic rotating field with rich harmonics (Dalcalı & Akbaba, 2016). The properties of the motor used in this study are given in Table 1 and structure of the motor used is shown in Figure 1.



Fig. 1. Structure of shaded pole motor.

Table 1. The properties of the motor.

Property	Value	Property	Value
Power(W)	15	Rotor diameter (mm)	22
Voltage (V)	220	Core size (mm)	82x82x25
Frequency (Hz)	50	Rotor steel sheet material	M270-50A
Number of poles	4	Stator steel sheet material	M270-50A
Rotor speed (rpm)	1305	Number of main winding turns	580
Rated current (A)	0.375	Number of rotor slots	26

#### Determination of the Stator-Rotor Mutual Inductance While Shading Rings Are Absent

Stator-rotor mutual inductance is determined by measuring the voltage induced in search-coil placed into two neighbor slots and two teeth between these two slots in the rotor, in which the rotor cage and end rings have not been inserted. The motor produced without any cast of aluminum and the stator produced without the insertion of short circuit rings (shading rings) are given in Figure 2. The aluminum casted and shading rings inserted version of the same motor has also been produced, and the performance tests have been conducted on this motor.



Fig. 2. The motor and rotor used in the experiment.

A search-coil whose number of turns is 40 has been wound on a rotor teeth between two neighboring empty rotor slots for the of measuring the mutual inductance between the stator winding and a single rotor loop that is composed of two neighbor slots and a teeth between these two slots. A known stator current Ia have has been applied from the stator winding, and the voltage E induced in the search-coil have has been measured. Out of these measurements, the mutual inductance between the stator winding and a single rotor loop has been determined from the Equation (1) for a certain rotor position:

$$M_{r,s} = \frac{E}{2\pi . f. N. I_a} \tag{1}$$

In Eequation 1, N is the number of turns of the stator's main winding and E is the voltage induced on search-coil at a rotor position  $\theta$ . Variation of the mutual inductance against rotor position has been obtained by rotating the rotor with certain angles and conducting measurements in each position:

$$M_{r,s}(\theta) = f(\theta) \tag{2}$$

The testing apparatus in Figure 3 has been established for the purpose of obtaining the inductances with certain steps without distorting the value of the air-gap. In the apparatus, a step motor with 200 steps has been coupled with shaded pole motor. The step motor operates with 1.8° mechanical angle and 3.6° electrical angle precision. The step motor has been triggered with the interval of 10 seconds with the help of a microcontroller, and the search-coil voltage and stator winding current have been recorded for each rotor position.



#### Fig. 3. Experimental setup.

The flow diagram of the established system is given in Figure 4. Regarding the flow diagram, firstly, the adjustments of the input-output pins of the microcontrollers and the assignments of the variables have been adjusted. From this, the rotor position information has been observed with the help of LCD. The microprocessor controlling the system ensures the rotation of the motor for a step per each 10 seconds and, therefore, ensures the motor to change its (electrical) position by 3.6.



Fig. 4. Flow diagram.

From the test results realized tests and associated simple calculations, the mutual inductance waveform obtained for 360° electrical rotation of the rotor position is given in Figure 5.



Fig. 5. Variation of the mutual inductance versus rotor position.

#### THE CONCEPT OF HARMONICS IN SPIM

In most cases, the frequencies of the harmonics in the electrical energy system are the full multiples of the fundamental frequency and they cause to distortions in the induced voltage and adversely affect the performance. Two types of harmonic concepts are defined in the electrical machines. The first one of them is the time harmonic stemming from the distortion of the source voltage from the sinus shape, and the second one is the space harmonic caused by distortion mainly in the air-gap flux or flux density due to non-uniform geometry of the machine air-gap. The space harmonics result in different frequency components besides fundamental component that are observed in the magnetomotive force even when the machine is fed by with sinusoidal voltage. These harmonic components cause to vibrations and noise during the running of the motor (Bayram & Mergen, 2009; Kocabaş & Mergen, 2006). In addition, these harmonics significantly decrease the important performance parameters of the motor such as efficiency, power factor, and torque. Therefore, conducting Discrete Fourier analysis of the air-gap flux density provides information regarding the effect of space harmonics on the performance of the motor. The determination of the harmonic spectrums of the non-sinusoidal waves could be graphically realized via the Discrete Fourier equations. In this method, the non-sinusoidal wave is piecewise linearized with equal small intervals and the average value of each one of them is determined. The attained mutual inductance waveform between stator-rotor could be expressed with the Discrete Fourier series mathematically as in Equation (3) (Kocatepe et al., 2003; Liang et al., 2016; Pop et al., 2013):

$$M_{r,s}(\theta) = A_0 + \sum_{n=1}^{\infty} \left( A_n \cos n\theta + B_n \sin n\theta \right)$$
(3)

In the above equation,  $M_{r,s}$  is the stator-rotor mutual inductance,  $\theta$  is the rotor position angle expressed in electrical degree,  $A_0$  is the DC component or mean value, nis the harmonic order,  $A_n$  and  $B_n$  are the Fourier coefficients of the nth order harmonics and n is the harmonic order. Discrete Fourier coefficients could be expressed by using Equations (4) and (5):

$$A_n = \frac{2}{m} \sum_{k=1}^{m} \left( y_k \cos(n\theta_k) \right)$$
(4)

and

$$B_n = \frac{2}{m} \sum_{k=1}^m \left( y_k \sin(n\theta_k) \right)$$
(5)

In the above equations, m represents the number of intervals in one period of the mutual inductance wave,  $\theta_k$  represents the central position angle of each interval (k=1,2,...,m),  $y_k$  represents the amplitude of the inductance value corresponding to each  $\theta_k$ , and n represents the harmonic order. Using Fourier coefficients, the mutual inductance as a function of the rotor position could be expressed as in Equation (6):

$$M_{r,s}(\theta) = A_1 \cdot \sin \theta + \dots + A_n \cdot \sin(n\theta) + B_1 \cdot \cos \theta + \dots + B_n \cdot \sin(n\theta)$$
(6)

Stator-rotor mutual inductance waveform obtained from the experiments has been examined until 51<sup>st</sup> harmonic by conducting Discrete Fourier analysis. The harmonic spectrum until 23<sup>rd</sup> harmonic is obtained by using Discrete Fourier series method in MATLAB and it is given in Figure 6.



Fig. 6. Harmonic spectrum (1: Fundamental).

When the attained harmonic distribution is examined, it is seen that especially the 3rd harmonic value, especially, is dominant and harmonic orders of 15<sup>th</sup> and above have negligibly small amplitude (below 0.8%) and they can be ignored. Even harmonics appearing in Figure 6 are due to measurement errors and round-off errors in calculations. The summary of the impacts of the odd harmonics in percentage of the fundamental areis given in Table 2. The harmonic amplitudes given in Table 2 are expressed in microhenries. Examination of Table 2 shows that the dominant harmonics are the 3<sup>rd</sup>, 5<sup>th</sup>, and 7<sup>th</sup> harmonics.

No.n	Harmonic Amplitude (µH)	Angle of the Inductance (degree)	Percentage of Harmonic Ratio	No.n	Harmonic Amplitude (µH)	Angle of the Inductance (degree)	Percentage of Harmonic Ratio
1	218.5660	-2.05	100 %	27	1.0949	69.12	0.5%
3	47.5700	4.36	21.76 %	29	1.1539	77.28	0.51 %
5	19.8382	16.68	9.07 %	31	0.8513	-77.61	0.38 %
7	9.7368	5.45	4.45 %	33	0.6986	-65.81	0.31 %
9	2.9590	-60.06	1.35 %	35	0.8136	-57.95	0.37 %
11	2.6503	87.87	1.21 %	37	0.5224	-29.30	0.24 %
13	2.5124	-72.39	1.15 %	39	0.8271	-30.61	0.38 %
15	1.7850	-53.44	0.82 %	41	0.7655	-8.06	0.35 %
17	1.0888	-41.71	0.5 %	43	0.7048	17.62	0.32 %
19	0.9919	-16.91	0.45 %	45	0.5357	55.14	0.24 %
21	1.1165	8.91	0. 51 %	47	0.6428	74.92	0.29 %
23	0.5885	4.54	0.27 %	49	0.5676	89.23	0.26 %
25	1.1472	64.33	0.52 %	51	0.5676	-89.23	0.26 %

Table 2. Percentage harmonic ratios.

### CONCLUSIONS

Due to difficulties arising from rich harmonics and un-availability of a standard design methodology shaded pole motors are mostly designed based on the trial-and-error method. The difficulty in the theoretical analysis stems from the existence of higher order harmonics with large amplitudes, which results from the existence of non-symmetrical windings in the stator and nonuniform air-gap profile. In this study, stator-rotor mutual inductance has been obtained by using the prepared test apparatus for the objective of obtaining a future equivalent circuit of the shaded pole motors with harmonics. Discrete Fourier analysis has been applied to obtained the mutual inductance waveform, and the harmonic components have been examined until the 51st harmonic. It has been seen that the 3rd, 5th, and 7th harmonics are very significant. The third harmonic is about 21.76% of the fundamental component. The main purpose of this study is to pave the way towards obtaining an effective equivalent circuit of the shaded pole motors, which should account for the harmonics. Towards this end, it is obvious that any future equivalent circuit should include equivalent circuit components for considering at least the 3rd, 5th, and 7th harmonic effects. With such an equivalent circuit, the performance of the shaded pole motors could be determined more precisely and will eliminate various alternative techniques appearing in the literature for this purpose.

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