

Numerical study for the spray characteristics of diesel engine powered by biodiesel fuels under different injection pressures

DOI : 10.36909/jer.9821

Mohamed F. Al-Dawody*, Khaled A. Al-Farhany*, Naseer H. Hamza*, Dhafer A. Hamzah*

*Department of Mechanical Engineering, University of Al-Qadisiyah, Al-Qadisiyah, Iraq

*Email: rukia612010@gmail.com; Corresponding Author.

ABSTRACT

Great attention is directed towards the study of the spray phenomena theoretically and experimentally due to its dramatic effect on the combustion process that occurred in an internal combustion engine, in particular, the diesel engine. The spray macroscopic characteristic of diesel engines fueled with two different biodiesel fuels in addition to nominal diesel under various injection pressures has been investigated numerically in this work. The selected biofuels are Rapeseed methyl ester (RME), Waste cooking oil methyl ester (WCOME). The Russian simulation software Diesel-RK is used in this work. Four different injection pressures are used which are 200, 500, 800 and 1000 bar respectively. It is found that RME has higher spray penetration with a narrow spray angle due to high viscosity and large momentum compared to diesel fuel. The results reported that biodiesels have greater Sauter mean diameter (SMD) compared to pure diesel because of their higher viscosity and surface tension. Promising reduction in SMD comes with WCOME as the injection pressure increases. Cylinder pressure along with heat release is reduced in the case of biodiesel due to the reduction in heating values. The lowest ability to produce smoke is recorded for WCOME where 93% reduction is achieved followed by a 57% reduction for RME as compared to diesel. The obtained results are compared with the results of other researcher and the convergence between them is observed.

Keywords: spray characteristics; biodiesel fuel; diesel engine; injection pressure; Diesel-RK.

INTRODUCTION

Recently biodiesel has received more attention all over the world as a renewable energy source. Biodiesel or ester of oil extracted from edible and non-edible seed is found to be one of the best alternative (Srinidhi, Madhusudhan et al. 2019). Since there's no need to change the fuel system or engine itself -especially if conventional diesel is mixed with a few amounts of biodiesel- this gives biodiesel an advantage to use it more and more although it has different physical and chemical properties compared to that of common diesel. Among these properties, the higher viscosity, surface tension, and density, which have an impact on the characteristics of the spray of biodiesel fuel. Current days of research on Compression Ignition engine fuelled with biodiesel has taken ages but, its retarded thermal performance, higher NO_x emissions and fuel consumption have retarded use of biodiesel. One of the ways to control the above drawbacks is to change the engine operating parameters such as compression ratio, injection pressure and injection timing (Srinidhi and Madhusudhan 2017). The good and effective atomization of spray definitely leads to efficient combustion and consequently to the higher thermal efficiency of the engine.

Different studies listed in the literature have discussed in the next lines. The effects of injection timings as well as split injection on characteristics of a diesel engine powered by cashew nut shell biodiesel blends are experimentally investigated by (Senthil kumar and Thirumalini 2020). Smoke is reduced by 19.5%, 73.8% for diesel and B5 respectively at 4° retarded CA and 15% split. It is found that with retarded injection timing and split injections, lower emissions are attained without affecting the performance for all fuel blends.

An experimental work investigated by (Srinidhi, Madhusudhan et al. 2019) to study the using of exhaust gas recirculation and nanoparticle in biodiesel blends at different injection pressure. A total rise of 17% brake thermal efficiency was observed with nanoparticle as compared to EGR method. The overall conclusion based on the experimentation highlights

that usage of nanoparticles in biodiesel provides much better performance and emission reduction. The type of biodiesel was investigated at high pressure and constant volume in the work of (Senatore, Cardone et al. 2005) who studied the effect of ambient pressure on the spray penetration.

(Lee, Park et al. 2005) studied the characteristics of atomization of biodiesel, which includes spray penetration, SMD, and velocity distribution. It is observed that the biodiesel blended fuels have the same spray penetration compared to neat diesel, the SMD is higher due to higher surface tension and viscosity of biodiesel compared to ordinary diesel. (Zhao, Han et al. 2008) conducted a study to investigate the influence of injection duration as well as ambient pressure on the penetration and angle of the spray using an electronic pump. The study reported that biodiesel has larger spray penetration and spray angle than those of pure diesel.

(Grimaldi and Postriotti 2000) investigated the characteristics of spray for diesel fuel blended with biodiesel under high injection pressures. The range of injection pressure is (600 – 1200) bars. Some differences in behavior between biodiesel and diesel can be noticed. One important characteristic is the penetration which by its virtue varies directly to the injection pressure higher and lower for biodiesel and diesel respectively. Some studies investigated the influence of physical properties like fuel density and viscosity as reported in the works of (Ahmed, Ejim et al. 2006) and (Ejim, Fleck et al. 2007) where a bigger influence is given to the fuel viscosity. On a related level, the equipment usually used to inject biodiesel or diesel also has attention in the literature whether they are mechanical pump, injector, etc. (Xusheng, Liguang et al. 2007) and (Gao, Deng et al. 2009).

Many industrial, agricultural and pharmaceutical applications involved a system of spray, therefore the spray phenomena and atomization process have been studied intensively and modeled theoretically and experimentally in many aspects and for different testing regimes

(Hiroyasu and Arai 1990). On a related level, the injected fuel in internal combustion engines which forms a cone spray in the cylinder also has been studied in terms of its characteristics parameters like cone angle, penetration length and Sauter mean diameter at different operating condition (Mohan, Yang et al. 2014), (Payri, Payri et al. 2014), (Jia, Li et al. 2016), and (Lacour, Raoult et al. 2019)

Currently, the use of biofuels as an alternative fuel in IC engines has increased because of the environmental impacts of using petroleum fuels.

Spray characteristics strongly affect the combustion process that occurred in the internal combustion engine, in particular, the diesel engine and consequently the emissions resulted from it. Therefore great attention is directed towards the study of the spray phenomena theoretically and experimentally keeping an eye on the new trend in using biofuels as a working fuel in two forms: either pure or blended with conventional fuels due to its merits as an environmentally friendly fuel.

Biodiesel is one of the best alternative fuels for diesel engines. It can be used without making engine modification because of its similar properties to that of neat diesel. However, studying the behavior of fuel spray is important as it affects the characteristics of combustion and emissions as well. A numerical model is utilized in this work to study the characteristics of spray with a special focus on spray penetration, spray cone angle, and SMD.

The simulation models of diesel engines are sorted into three categories: single-zone model, multizone model, and multi-dimensional model (Jung and Assanis 2001). The zero-dimensional single-zone model assumes “that cylinder charge is uniform in composition and temperature at all times during the cycle”. The single-zone model weakly focuses the spray evolution as well as the variations in composition and temperature, which are necessary for exhaust emissions prediction. In addition to single-zone model, there is the two zone model in which there are unburnt zone and burnt zone. In spite of the differences in the nature of the

combustion process in S.I. and C.I. engines, the two zone model can still be used for both types since it is basically a zero dimensional model that considers only burned and unburned zones without any consideration of the spatial location of such zones. On the other hand, a multi-dimensional model resolves cylinder space into fine grids, (Bracco 1985). However, the accuracy of the results cannot be guaranteed.

In this paper, the macroscopic characteristics of spray with a special focus on spray penetration, spray cone angle as well as Sauter mean diameter of different biofuels subjected to variable injection pressures are investigated numerically using the Russian numerical software Diesel-RK. The combustion and emission parameters are analyzed as well.

PROPERTIES OF DIESEL AND BIOFUELS

The physical and chemical properties of fuels under study have been inserted into the Diesel-RK library and listed in Table (1). The numerical simulation is carried out on the engine which has the technical specifications reported in Table (2).

Table 1 Properties of diesel RME and MEWCO (Al-Dawody 2017) and (Al-Dawody, Jazie et al. 2019)

Property	Diesel	RME	WCOME
C	0.87	0.85	0.77
H	0.126	0.125	0.121
O	0.004	0.025	0.109
Density at 15 °C (kg/m ³)	830	839	870
Viscosity at 40 °C (cst)	3.0	3.4	4.9
Calorific value (MJ/kg)	45.83	42.04	40.20
Flash point (°C)	76	87	130
Cetane number	48	48.6	51
Molecular weight	190	211.2	296

Table 2 Engine specifications (Al-Dawody, Jazie et al. 2019)

Brand of Engine	Kirloskar Diesel Engine
Kind	1-Cylinder , 4-Stroke
Bore	80 mm
Stroke	110 mm
Ratio of compression	17.5
Brake power	3.7 kW
R.P.M	1500
Injection pressure	Variable (200-1000) bar
Injection timing SOI	20 CA BTDC
Fuel injection nozzle	0.16

THE SIMULATION SOFTWARE DIESEL-RK

DIESEL-RK simulation program is engineered to optimize and evaluate four or two stroke internal combustion engines. This program represents a class of thermodynamic simulation programs. This means this program treats engine cylinders as an open thermodynamic system. The program has numerous excellent features some of them are used and listed as follows (Al-Dawody 2013)

- 1- The potential to optimize the piston bowl shape and the parameters of the fuel injection system to develop multiple injection strategies and common rail controlling algorithms within the whole operating range.
- 2- The potential to use multipara metric optimization and thermodynamic analysis of the fuel injection systems and valve timing.
- 3- The program allows the user to select different optimization techniques for one, two and

multidimensional problems to reduce any increment in the emissions of the nitrogen oxides.

4- The ability to support different fuel libraries that include multiple mixtures of diesel fuel with biodiesels. The properties defined by the user can be saved in the database of the program.

5- The potential to use coding to predict and optimize combustion process in diesel engine. program includes the fuel spray visualization code which can be used for the analysis of the fuel sprayer showing its animation image and development.

NUMERICAL SIMULATION

The pursuit of efficient and low emission diesel engines lead researcher always to seek powerful tools that can grant a better understanding of the whole process of operation of the engine at different operation scenarios. Many simulation software are used nowadays and among them Diesel-RK which is considered to be one of the best simulation software regarding internal combustion engines.

1. Spray Evolution Model

The multi-zone combustion model is used in this work (Kuleshov 2005). The basic of the model is based on the fact of division the injected spray into different zones (Kuleshov, Mahkamov et al. 2008). The location and velocity of CPF are given as:

$$\left(\frac{U}{U_o}\right)^{3/2} = 1 - \frac{l}{l_m} \quad (1)$$

The equation can be solved to get:

$$3l_m \left[1 - \left(1 - \frac{l}{l_m} \right)^{0.333} \right] - U_o t_k = 0 \quad (2)$$

Figure 1 displays a spray in a simplified way.

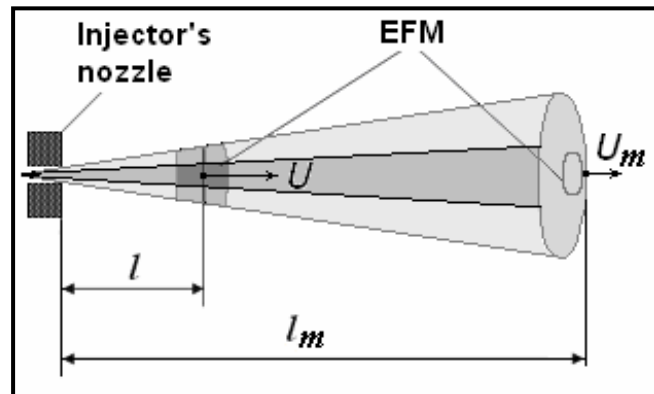


Figure 1 Spray development in a simplified way (Kuo and Bracco 1982)

Equation 2 rearranged as follows;

$$l_m = U_o \frac{t_m}{3} \quad (3)$$

The current velocity and distance of CPF can be obtained as:

$$U = U_o \left(1 - \frac{t_k}{t_m}\right)^2 \quad (4)$$

$$l = l_m \left[1 - \left(1 - \frac{t_k}{t_m}\right)^3\right] \quad (5)$$

Different parameters based on dimensionless form were used to find out the spray geometry as follows:

$$We = U_{om}^2 d_n \quad (6)$$

$$M = \frac{\mu_f^2}{(\rho_f d_n \sigma_f)} \quad (7)$$

$$\Phi = \frac{t_s^2 \sigma_f}{(\rho_f d_n^3)} \quad (8)$$

$$\rho^- = \frac{\rho_{air}}{\rho_{fuel}} \quad (9)$$

The development fuel spray happens within two phases, initially denoted by a and main phase denoted by b . The transition between these two phases is denoted by g . (Kuleshov, Mahkamov et al. 2008) suggested two parameters as follows:

$$l_g = C_s d_n We^{0.25} M^{0.4} (\rho^-)^{-0.6} \quad (10)$$

$$t_g = \frac{l_g^2}{B_s} \quad (11)$$

Where B_s –empirical coefficient given by:

$$B_s = d_n U_{om} We^{0.21} \frac{M^{0.16}}{(D_s \sqrt{2\rho^-})} \quad (12)$$

The spray length and spray angle at initial phase (l_a and γ_a) and main (l_b and γ_b) s are determined as:

$$l_a = A_s \Phi^{0.35} \exp \left[-0.2 \left(\frac{t_s}{t_g} \right) \right] \quad (13)$$

$$\gamma_a = 2 \times \arctg \left(E_s We^{0.35} M^{-0.07} \Phi^{-0.12} \rho^{0.5} e^{0.07 t_s / t_g} \right) \quad (14)$$

While the spray length and its angle are determined as:

$$l_b = B_s^{0.5} t_s^{0.5} \quad (15)$$

$$\gamma_b = 2 \times \arctg \left(F_s We^{0.32} M^{-0.07} \Phi^{-0.12} \rho^{0.5} \right) \quad (16)$$

The empirical coefficients A_s and E_s are calculated as follows:

$$A_s = 1.22 l_g \Phi_g^{-0.35} \quad (17)$$

$$E_s = 0.932 F_s We^{-0.03} \Phi_g^{0.12} \quad (18)$$

Similar equation reported by (Kuo and Bracco 1982). Equations (10) to (16) are valid for nozzle diameters greater than 0.3 mm. For smaller than 0.3 the following expression for D_s is used:

$$D_s = \frac{14.21}{D_f} \quad (19)$$

Where

$$D_f = \left\{ \begin{array}{ll} 2.9, & \text{if } d_n \geq 0.3 \\ 2.9(9.749d_n^3 + 7.45d_n^2 - 7.21d_n + 2.224) & \text{if } d_n < 0.3 \end{array} \right\} \quad (20)$$

The latter equations are obtained from (Arrègle, Pastor et al. 1999), (Pastor, Encabo et al. 2000), (Larmi, Rantanen et al. 2002), and (Nakagawa, Oda et al. 1990).

The spray tip velocity at the initial phase (U_{ma}) and basic phase (U_{mb}) are calculated with the following empirical expressions:

$$U_{ma} = l_a (0.7/t_s - 0.2/t_g) \quad (21)$$

$$U_{mb} = 0.5l_b / t_s \quad (22)$$

2. Fuel Evaporation Model

The model of evaporation used in this work is based on the assumptions below (Hiroyasu 1980):

2.1 Zonal evaporation speed equals to the total fuel droplets speeds. It can be found from

$$d_k^2 = d_o^2 - K.t_u \quad (23)$$

The equation of Sauter is used the average diameter of droplets as follows ;

$$d_{32} = E_k d_n M^{0.0733} (We.\rho)^{-0.266} \quad (24)$$

The droplet initial diameter mentioned in (Equation 29) equal to Sauter mean diameter.

$$d_o = d_{32} \quad (25)$$

2.2. During the entire fuel injection process. the ratio $K/d_o^2 = b_u$ is constant. The zonal relative speed can be calculated as:

$$\frac{d\sigma_{ui}}{dt} = \left[1 - (1 - b_{ui}t_{ui})^{3/2}\right] \frac{\sigma_{zi}}{t_{ui}} \quad (26)$$

$$t_{ui} = t_s - t_{soi} \quad (27)$$

Each zone has its constant evaporation which can be determined as:

$$K_{ui} = 4 \times 10^6 Nu_D D_p \frac{P_s}{\rho_f} \quad (28)$$

The diffusion coefficient can be determined as ;

$$D_p = D_{po} \left(\frac{T_k}{T_o}\right)^{3/2} \left(\frac{P_o}{P}\right) \quad (29)$$

3. Heat Release Model

Four stages of combustion are mentioned below:

3.1. Delay time;

$$\tau = 3.8 \times 10^{-6} (1 - 1.6 \times 10^{-4} n) \sqrt{\frac{T}{P}} \cdot \exp\left(\frac{E_a}{8.312T} - \frac{70}{CN + 25}\right) \quad (30)$$

3.2. Uncontrolled combustion

$$\frac{dx}{dt} = \varphi_o (A_o (m_f / V_i) (\sigma_{ud} - x_o) (0.1\sigma_{ud} + x_o)) + \varphi_1 (d\sigma_u / dt) \quad (31)$$

3.3 Controlled combustion

$$\frac{dx}{dt} = \varphi_1 (d\sigma_u / dt) + \varphi_2 (A_2 (m_f / V) (\sigma_u - x) (\phi - x)) \quad (32)$$

3.4. Combustion tail

$$\frac{dx}{dt} = \varphi_3 A_3 K_T (1 - x) (\xi_b \cdot \phi - x)$$

(33)

$\varphi_0 = \varphi_1 = \varphi_2 = \varphi_3$ is a function describing completeness of fuel vapor combustion in the zones:

$$\varphi = 1 - \frac{A_1}{\zeta_b \phi - x} \left\{ r_v + \sum_{i=1}^{m_w} \left[300 r_{wi} \exp\left(\frac{-16000}{2500 + T_{wi}}\right) \right] \right\} \frac{dx}{dt} \quad (34)$$

where: ζ_b -efficiency of air use, ϕ -equivalence ratio, r_v -relative evaporation rate in the zones of environment and front, r_{wi} -relative evaporation rate in the different zones of wall surface flow.

MODELING OF SOOT CONCENTRATION

The particle of soot can be defined as dispersion of black carbon. It forms, grows, as well as oxidizes because of chemical reaction which occurs through combustion (Al-Dawody 2006). Full information about soot models is described in (Alkidas 1984). Exhaust soot concentration related to normal conditions is as follows:

$$[C] = \int_{\theta_B}^{480} \frac{d[C]}{dt} \cdot \frac{d\theta}{6n} \left(\frac{0.1}{p} \right)^\gamma \quad (35)$$

[C] - concentration of soot; γ -ratio of exhaust gases specific heats.

RESULTS AND DISCUSSION

1. Model Validity

The results findings of this study have been compared with the results of other researchers in the same range of operating conditions. The comparison reflects a nice convergence with a very little difference. Figures 2 and 3 show the pressure of the cylinder and the spray tip penetration versus crank angle. A slight deviation is reported.

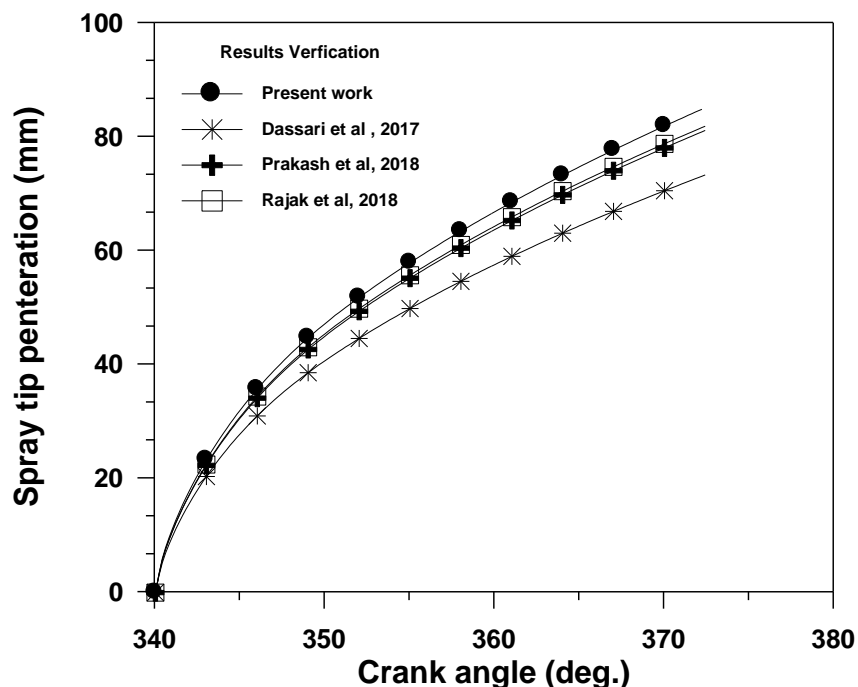


Figure 2 Verification of the spray tip penetration between different research papers.

2. Spray tip penetration

The physical properties of fuel like density, viscosity, surface tension, etc. and the boundary condition like ambient pressure and temperature play an important role and determine the nature and shape of the fuel spray. In addition to these parameters, the fuel injection pressure has the strongest effect.

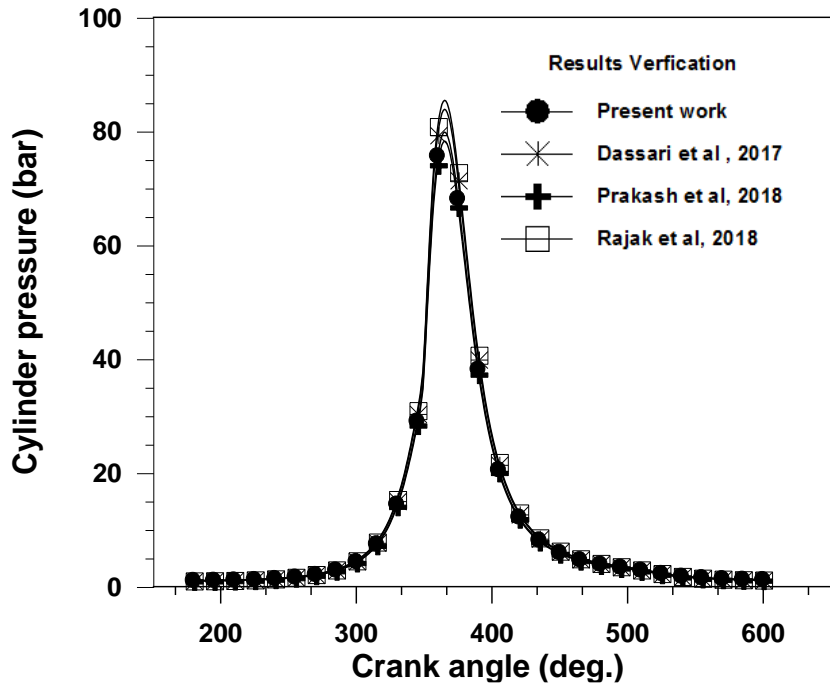


Figure 3 Verification of the cylinder pressure between different research papers.

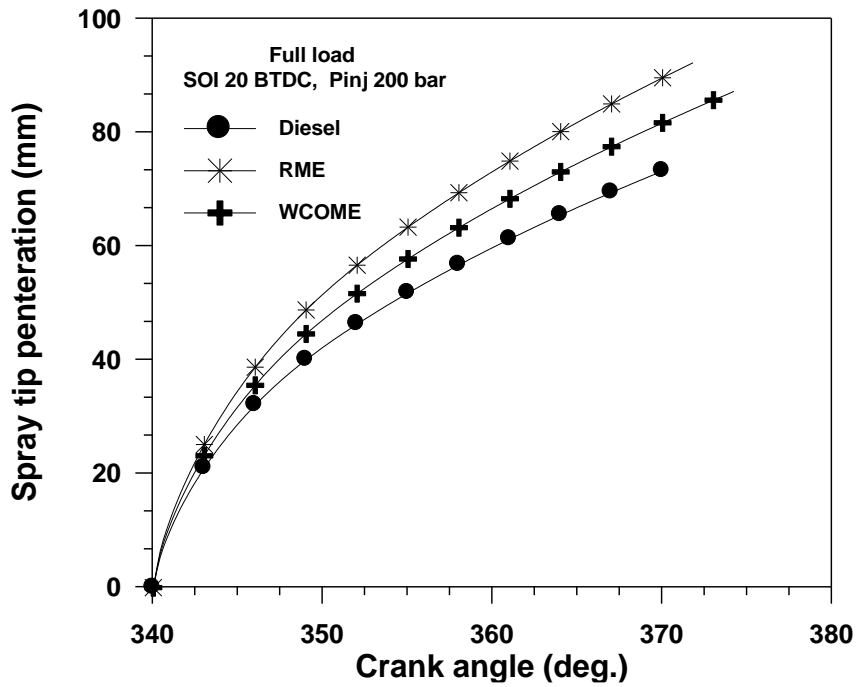


Figure 4 The spray tip penteration with crank angles for different fuels at 200 bar

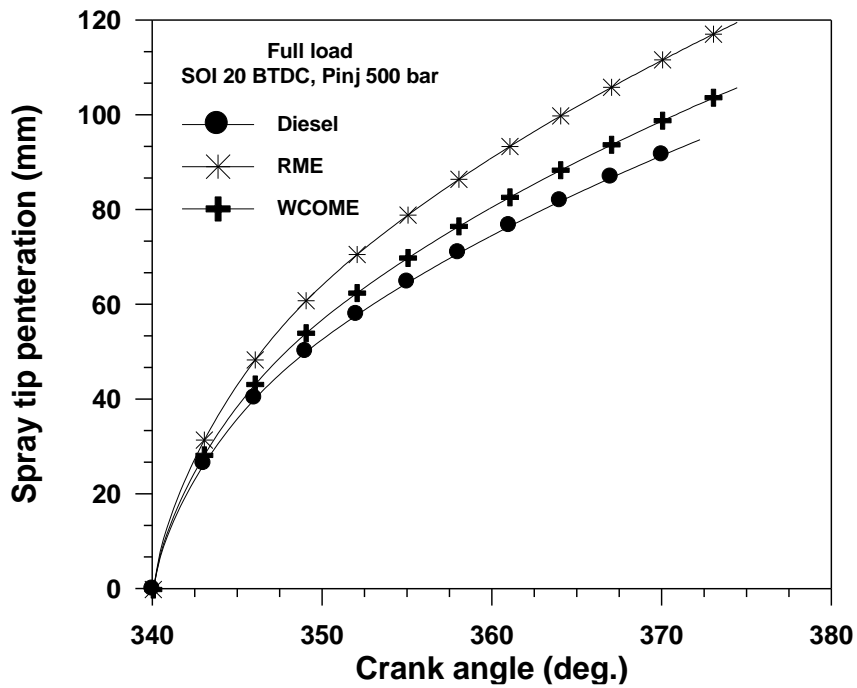


Figure 5 Spray tip penetration with crank angle for different fuels at 500 bar

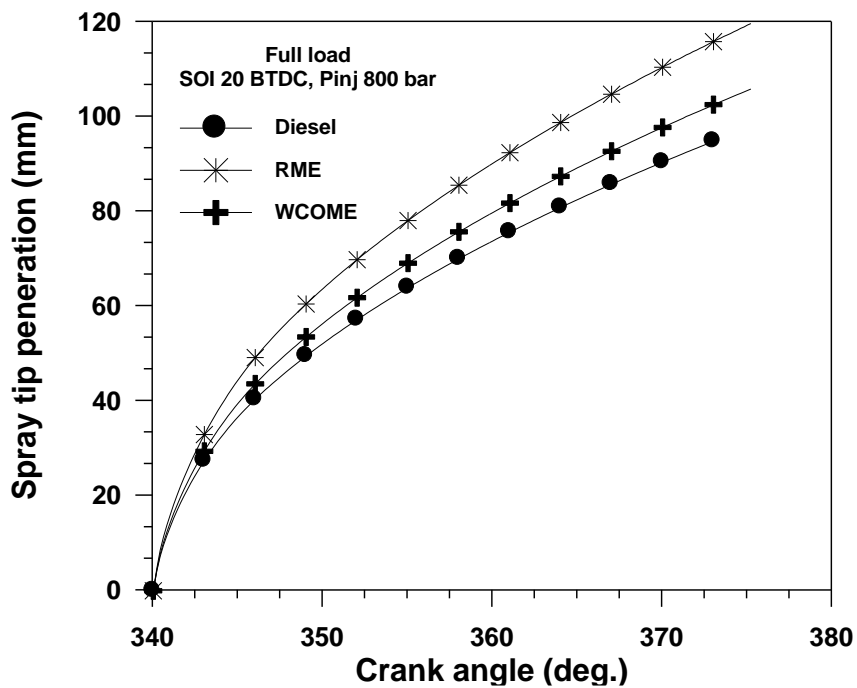


Figure 6 Spray tip penetration with crank angle for different fuels at 800 bar

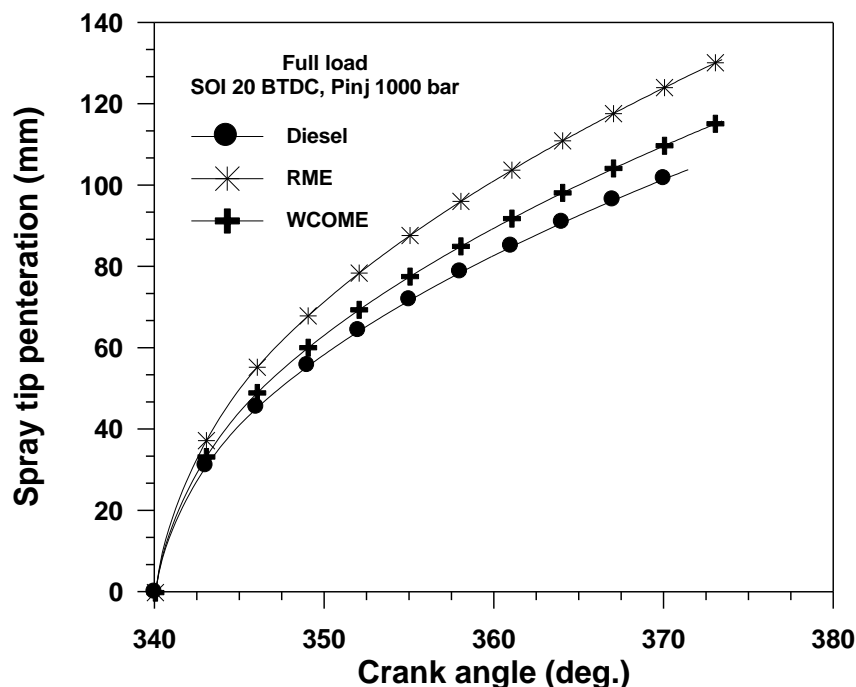


Figure 7 Spray tip penetration with crank angle for different fuels at 1000 bar

Figures (4-7) display the spray tip penetration with a crank angle at different injection pressures started from 200 bar, 500 bar, then 800, and finally 1000 bar. Tested fuels used for the investigations are diesel, RME, and WCOME. A rapid increase in spray penetration is noticed through the initial stages of injection because of less reaction between droplets and nitrogen. RME has a higher spray penetration followed by WCOME then diesel comes last. The difference in the density and viscosity levels are responsible for the trend hence the spray jet is prevented from breaking, resulting in an increase in the size of the spray droplets (Gao, Deng et al. 2009). The same behavior continues when injection pressure increased. There's a reasonable scenario that explains spray penetration based on the law of conservation of energy which states that the pressure energy comes from injection pressure directly converts to kinetic energy for fuel particles and thus increases its velocity and penetration. Higher injection pressure means higher kinetic energy and faster movement of spray droplets (Deng, Li et al. 2010). Hence, the spray penetration is lengthened recording higher penetration for

RME 92.32 mm at 372 CA while it was 73.26 at 370 for diesel. When the injection pressure increases from 200 bar to 1000 bar, spray penetration increases 41%, 42%, and 33% for diesel, RME, and WCOME respectively.

3. Spray Cone angle

Figures (8 - 11) show the development of a spray angle with a crank angle for the fuels under investigation at different injection pressures. The viscosity and surface tension are higher for biodiesel than those of diesel fuel as the spray continued droplets around the border become smaller and diffused easily leading to a reduction in spray angle. At 200 bar while the spray angle was 41° for diesel, it was 34.5° and 35° for RME and WCOME respectively.

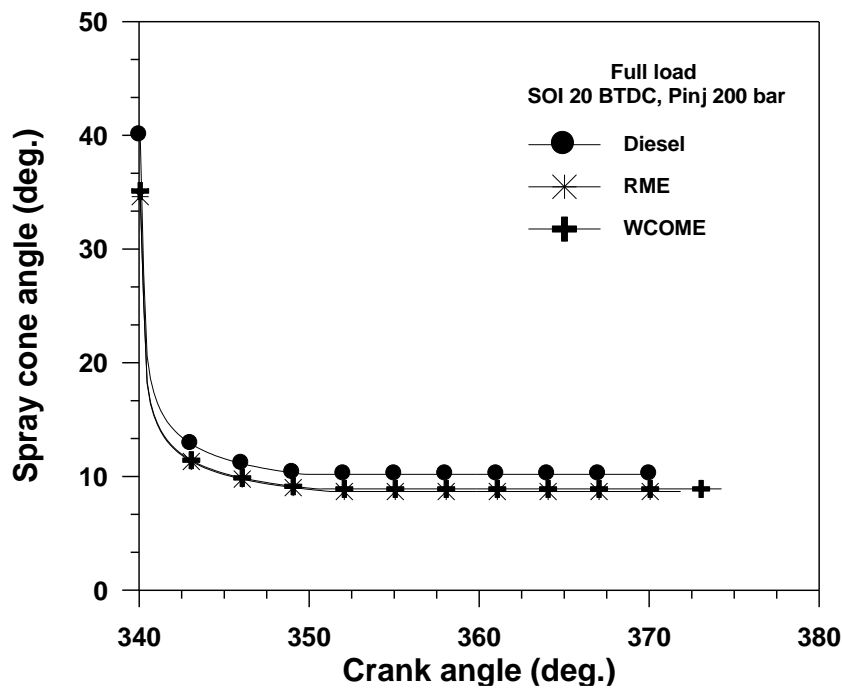


Figure 8 The spray cone angle with crank angle for different fuels at 200 bar

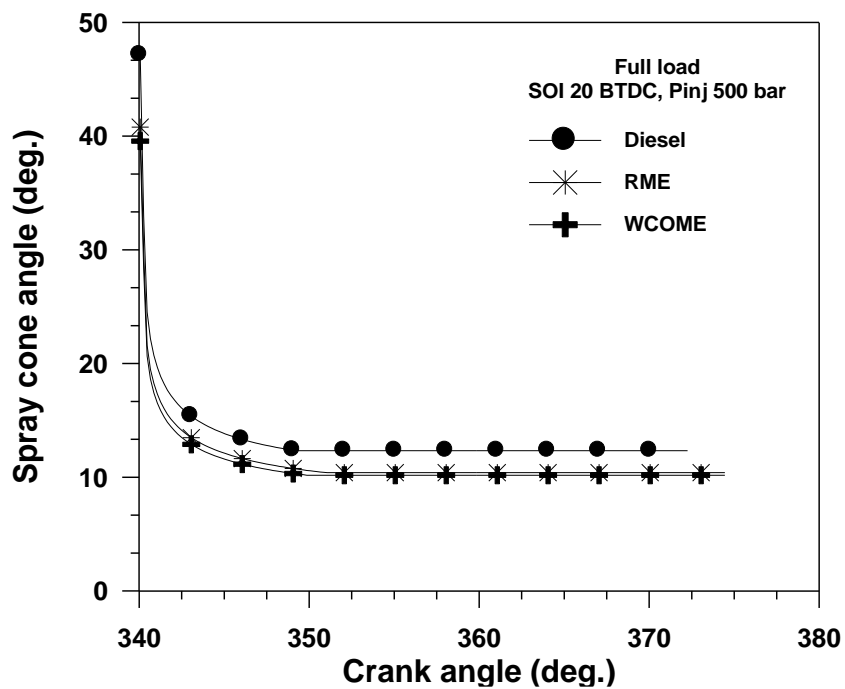


Figure 9 The spray cone angle with crank angle for different fuels at 500 bar

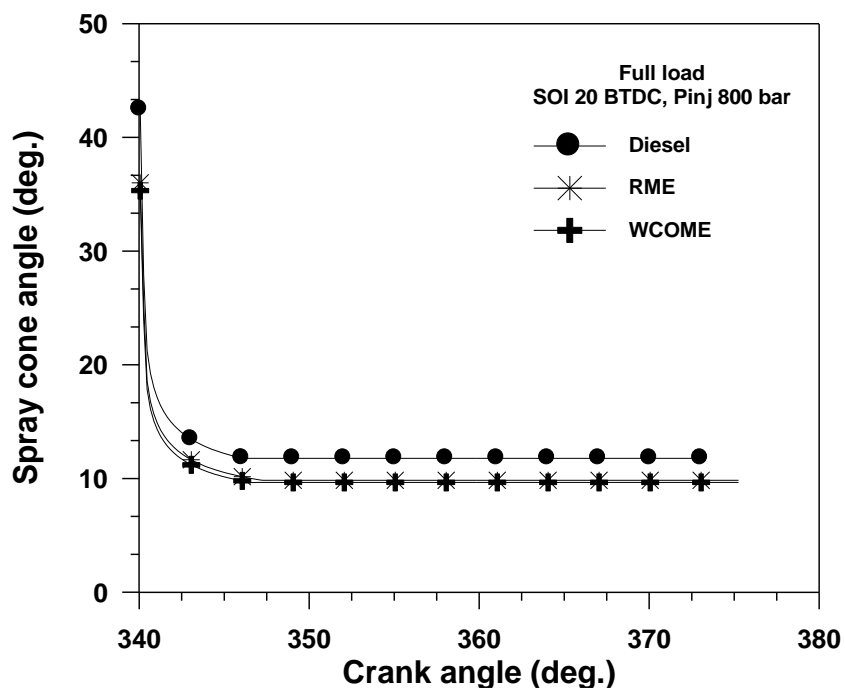


Figure 10 The spray cone angle with crank angle for different fuels at 800 bar

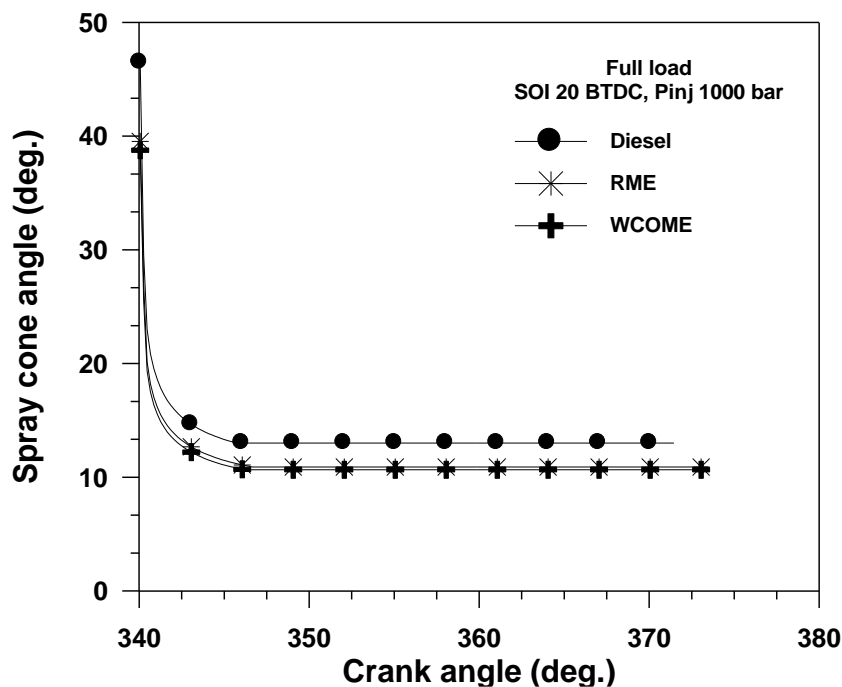


Figure 11 The spray cone angle with crank angle for different fuels at 1000 bar

The spray pattern is also affected since a dense and viscous fuel tends to induce a longer spray penetration and with a narrower spray angle. The effect of injection pressure on the spray angle is smooth. When the injection pressure increases from 200 bar to 1000 bar, spray angle is increased for diesel, RME and WCOME because of the difference in viscosity and surface tension. However, the spray angle increases as the injection pressure increases. The same observations are reported by (Delacourt, Desmet et al. 2005).

4. Sauter mean diameter

Figure 12 presents the relation between the SMD and the crank angle for diesel and the selected biofuels under the scope. The numerical results captured greater SMD of biodiesels than ordinary diesel, and spray was more concentrated, due to the higher viscosity and surface tension of the biodiesel, compared with conventional diesel fuel. It was consistent with previous experimental and simulation studies (Gao, Deng et al. 2009) and (Lee, Park et al. 2005). The higher viscosity, surface tension, and density are responsible for the larger SMD

of biodiesels, where the viscosity is regarded to have the largest contribution to the change in SMD.

Hence, the reduction in the rate of burning fuel and velocity is logical as the diameter of the droplets increased. At 200 bar while SMD for diesel is 17.4 microns, it was 20.385 for RME and 20.468 for WCOME. It is found that SMD is decreased for biodiesel and diesel as well because of the increase in the injection pressure, this is clearly explained in Figure 13. As the injection pressure increased from 200 bar to 1000 bar, the SMD is reduced by 59%, 58%, and 55.5 % for diesel RME and WCOME respectively.

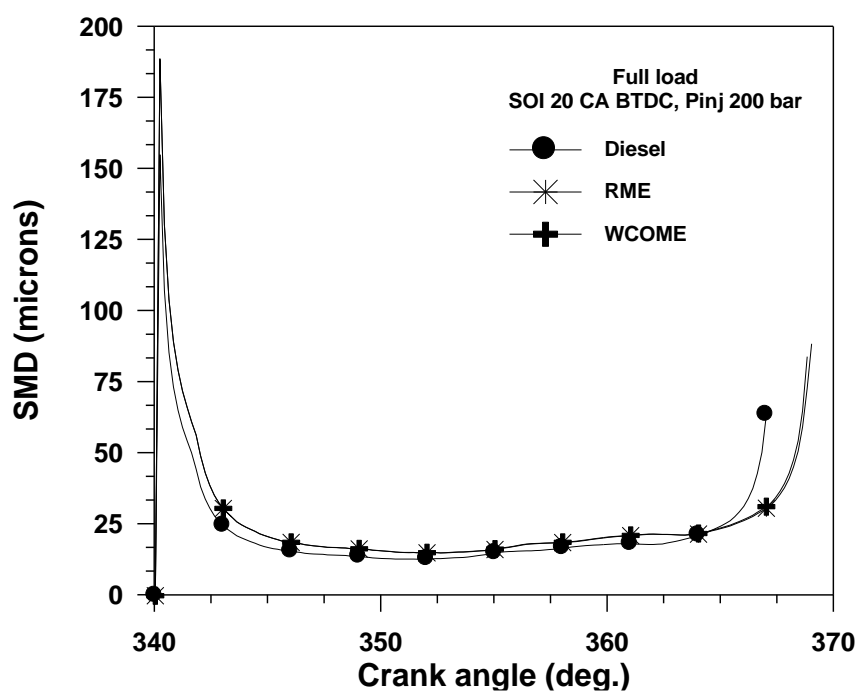


Figure 12 The SMD with crank angle for different fuels at 200 bar

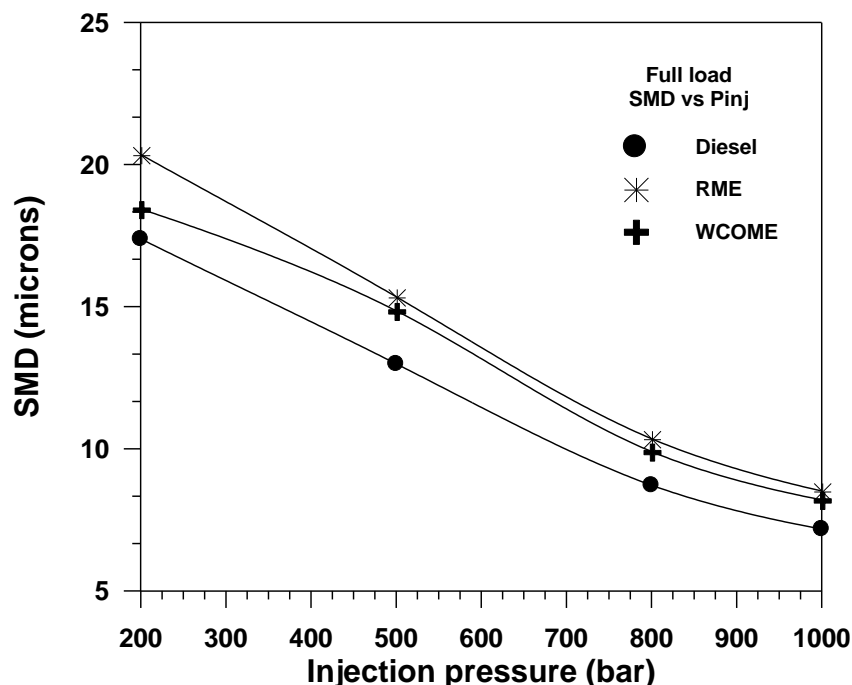


Figure 13 Effect of injection pressure on the SMD for different fuels

5. Ignition delay and Start of combustion

Since the spray characteristics of the fuel greatly influence the combustion and emissions characteristics of diesel engines. It plays a vital role in improving the combustion and emission characteristics of fuel because it directly affects the air-fuel mixture formation. The variation of the delay period with injection pressure is shown in Figure 14. The quality of ignition is frequently influenced by a cetane number; therefore, a high cetane number indicates shortly ignition delay. Since WCOME has a shorter delay period, hence it is logically expected to start combustion before RME and diesel. This is shown in Figure 15. It is found the combustion starts earlier with the increase in the pressure of injection. At 200 bar while diesel starts to combust at 11° CA BTDC, the RME combusts at 17° CA BTDC as well as WCOME combusts at 16.5° CA BTDC.

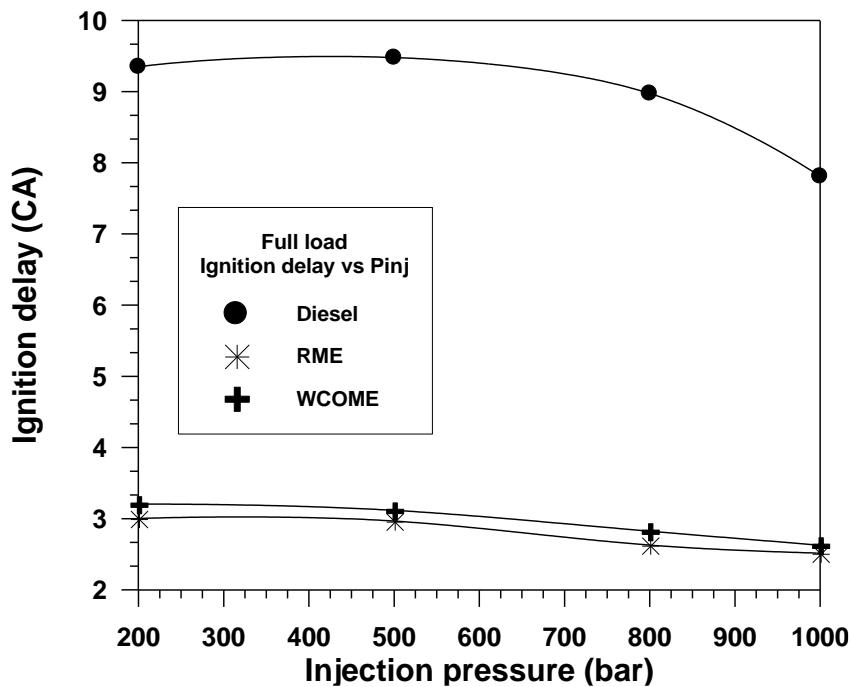


Figure 14 The ignition delay at different injection pressures for different types of fuels

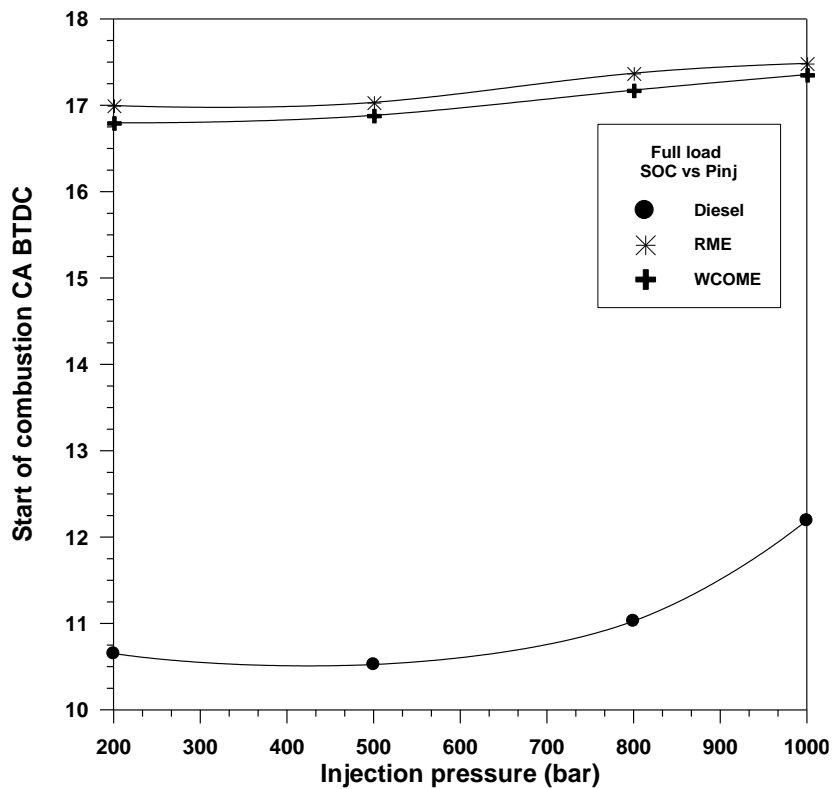


Figure 15 The SOC at different injection pressures for different types of fuels

6. Cylinder pressure and Heat release rate

As previously mentioned the structure of spray is directly affected by combustion and emission parameters, therefore it's logical to display the effect using different biofuels on the cylinder pressure. Figure 16 displays the relation between cylinder pressure and crankshaft for diesel RME and WCOME. It is noted that the peak pressure for diesel is 102.44 bar, while it is 74.1 bar for RME and 79.32 bar WCOME respectively because of the reduction in the heat supply of tested biodiesel.

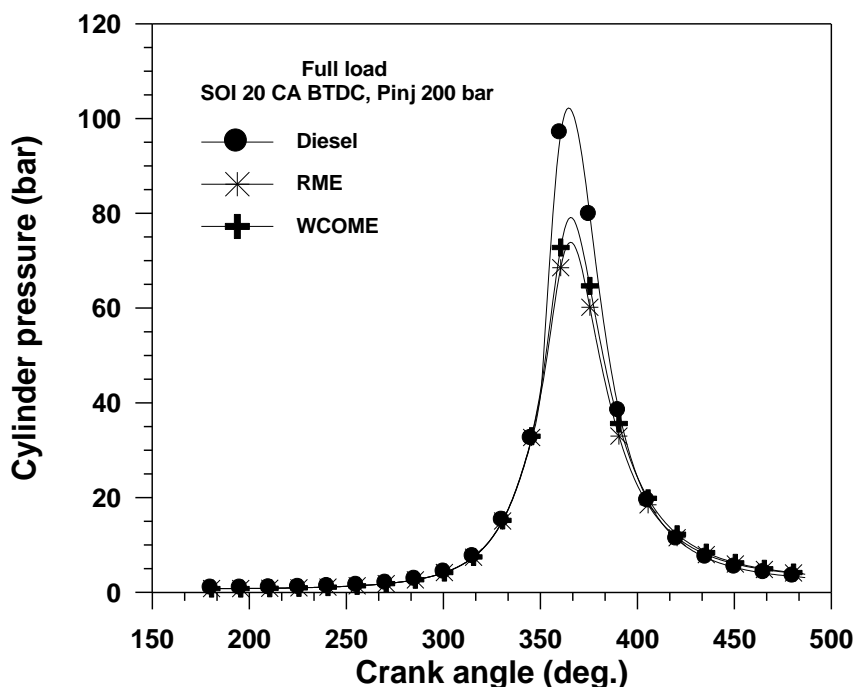


Figure 16 The cylinder pressure versus crank angles for different types of fuels

Figure 17 Shows the history of heat release rate with the crank angle for diesel, RME, and WCOME. The biofuels had the earliest combustion start because of the time of injection advancement and a shorter delay period which is clearly described in Figure 14 Since the heating value of diesel is higher than all biofuels under study, hence a higher rate of heat

release is expected for diesel. Both RME and WCOME have almost the same behavior and the heat released comes with a slight difference.

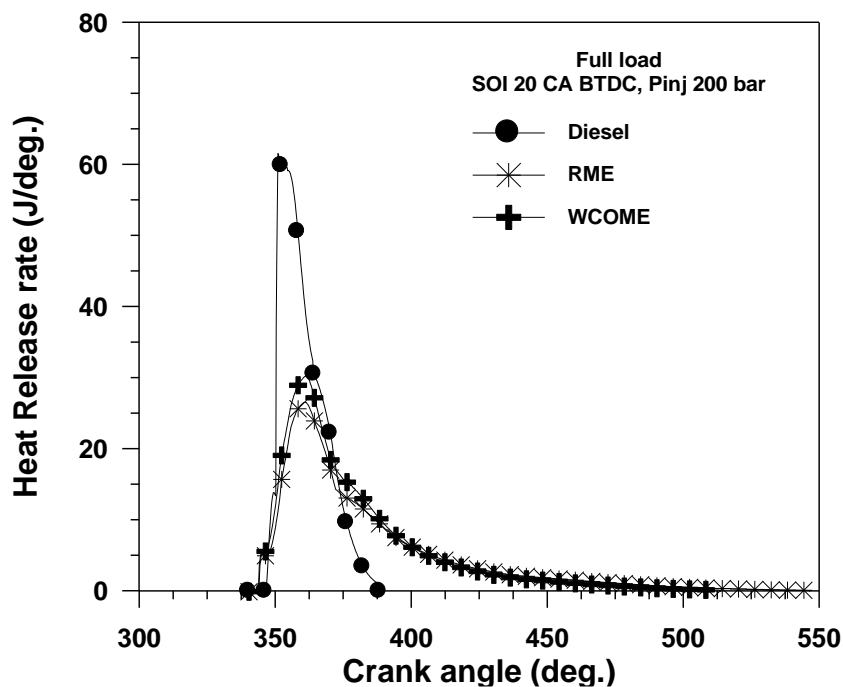


Figure 17 The heat release rate versus crank angles for different types of fuels

7. Soot emissions

Figure 18 explains the relationship between the smoke concentration rate with the crank angle for diesel RME and WCOME. The lowest ability to produce smoke is recorded for WCOME where 93% reduction is achieved followed by a 57% reduction for RME as compared to diesel. The high oxygen capacity of biodiesel is responsible for soot reduction which leads to complete oxidization, hence the oxygen molecules in the fuel decrease the trend of fuel for the production of smoke (Öner and Altun 2009).

Besides all the figures discussed above and in order to follow the obtained results smoothly, some of the simulation results are reported in Table 3 (a-b-c-d) according to each injection pressure used.

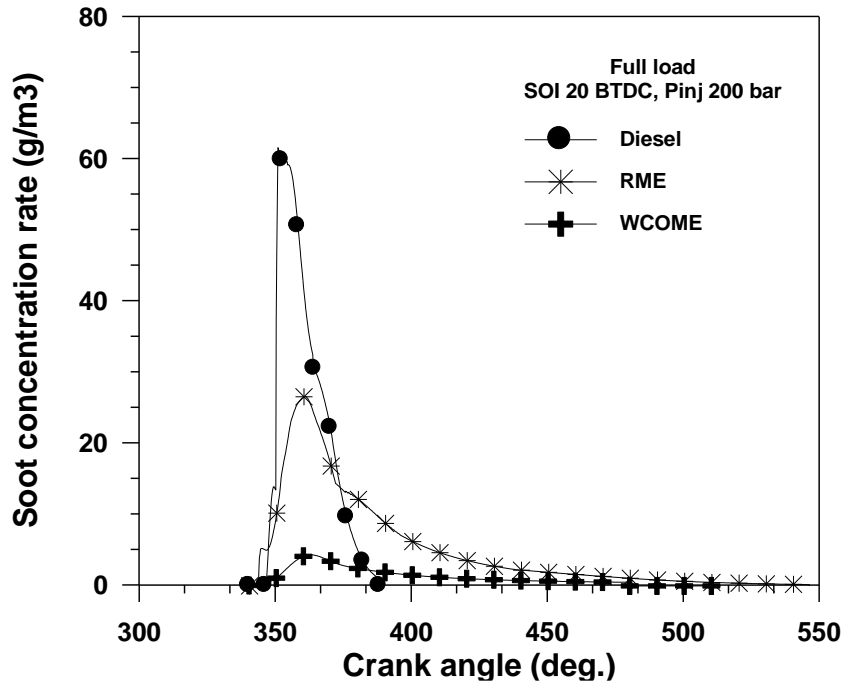


Figure 18 The soot concentration versus crank angles for different types of fuels

Table 3 (a) Simulation results at 200 bar

Fuel	P _{max} bar	T _{max} K	SMD micron	SOC CA BTDC	IDP CA	NO _x ppm	BSN
Diesel	102.44	2101.7	17.378	10.650	9.3495	3337.6	0.99422
WCOME	79.214	1772.7	20.468	16.911	3.0894	2510.6	2.8246
RME	74.177	1578.1	20.385	17.002	2.9977	1852.5	3.7439

Table 3 (b) Simulation results at 500 bar

Fuel	P _{max} bar	T _{max} K	SMD micron	SOC CA BTDC	IDP CA	NO _x ppm	BSN
Diesel	101.03	2070.3	12.990	10.586	9.4141	3150.9	1.3293
WCOME	81.195	1753.9	15.377	16.885	3.1153	2469.1	2.8757
RME	71.398	1577	15.341	17.036	2.9642	1704	3.7655

Table 3 (c) Simulation results at 800 bar

Fuel	P_{max} bar	T_{max} K	SMD micron	SOC CA BTDC	IDP CA	NO_x ppm	BSN
Diesel	89.583	1926.9	8.7136	11.026	8.9736	1685.6	2.3582
WCOME	80.204	1774.3	10.359	17.177	2.8227	2030.8	2.7772
RME	76.366	1718.2	10.351	17.373	2.6271	1704.7	3.0920

Table 3 (d) Simulation results at 1000 bar

Fuel	P_{max} bar	T_{max} K	SMD micron	SOC CA BTDC	IDP CA	NO_x ppm	BSN
Diesel	92.515	1984.7	7.1719	12.191	7.8091	1974.4	2.1514
WCOME	82.073	1818.2	8.5267	17.375	2.6246	2212.1	2.4891
RME	76.727	1736.5	8.5142	17.487	2.5128	1784.4	3.00010

CONCLUSIONS

Numerical macroscopic spray characteristics of diesel and biodiesels have been performed at different injection pressures. According to the results of this study, the following conclusions can be established:

1. Larger spray penetration of biodiesels with smaller spray cone angle compared to diesel is observed because of higher density surface tension and viscosity.
2. No matter which biodiesel is used, as the injection pressure increases, spray penetration is increased.
3. The variation of injection pressure doesn't come with a noticeable effect on the spray angle.

4. Both RME and WCOME have greater SMD than diesel as well as a promising reduction in SMD is found out when injection pressure increased.
5. The combustion characteristics in terms of heat release and cylinder pressure are reduced in the case of RME and WCOME due to the reduction in heating values.
6. Dramatic reduction in the smoke concentration rate recorded for WCOME then RME comes followed by diesel.

NOMENCLATURE

Symbol	DEFINITION	UNITS
A_0, A_2, A_3	Constants.	-
A^-	empirical factor	-
A_s	Empirical coefficient	-
b_m	The forward spray depth	m
BSFC	Brake specific fuel consumption	g/kWh
B_s	Experimental coefficient.	-
C_m	empirical coefficient	-
m_f	Mass of fuel	kg
Nu_d	Nusselt number	-
C_d	Discharge coefficient	-
[C]	Soot concentration in the cylinder	m^3
C_s	the experimental coefficient	-
$^\circ CA$	Crank angle degree	-
CN	Cetane number of fuel	-
C_{PM}	Empirical factor for PM emission.	-
C_{NO}	Empirical factor for NOx emission	-
DF	Diesel fuel	-
D_s	Empirical coefficient	-
D_p	Fuel diffusion coefficient	-
D_{po}	diffusion coefficient	-
D_n	Nozzle diameter	m
d_{32}	Sauter mean diameter	m
d_o	the current fuel droplet diameter	m
d_k	the initial fuel droplet diameter	m
E_a	Apparent activation energy for the auto ignition process	kJ/kmol
EGT	Exhaust gas temperature	$^\circ C$
EGR	Exhaust gas ratio	%
E_k	the experimental coefficient	-
E_s	experimental coefficient	-
FP	Friction power	kW
F_{sw}	empirical parameter	-

G	Acceleration	m/s ²
H _a	Pressure drop across the orifice	m
h _{wfr}	Height of the dense front of the NWF	m
h _{clr}	Current clearance between the piston and head of the cylinder	m
K	the constant of evaporation	-
K _T	Evaporation constant	-
L	the current distance between the EFM and the nozzle injector	m
l _a	The length of the spray at the initial phase	m
l _b	The length of the spray at the main phase	m
l _m	the penetration length of EFM till the end in front of a spray	m
l _g	The border between main and initial phases	m
GREEK SYMBOLS		
ρ	dimensionless density	-
ρ_f	the fuel density	Kg/m ³
ρ_{air}	air density	Kg/m ³
Σ	Fraction of the fuel injected into the cylinder	%
σ_{core}	Fuel part of the dense heart	-
σ_f	coefficient of the surface tension of the fuel	-
σ_s	fractions of fuel injected into cylinder at time τ_s	-
σ_k	fractions of fuel injected into cylinder at time τ_k	-
σ_u	Fraction of the vapor formed during the ignition period.	%
σ_{zi}	part of fuel in any area	-
T	Ignition delay	second
τ_g	The boundary between the two phases is noted as time	second
τ_k	travel period for the EFM to amount to the length l from the nozzle injector	second
τ_m	travel period for the EFM to amount to the spray's front before ending	second
τ_s	current time from fuel injection at the beginning	second
τ_{soi}	current time when the entry of fuel	second
τ_u	the current time when the droplet being inside the combustion chamber within the characteristic zone	second
μ_f	fuel dynamic viscosity	pa.s
Θ	Crank angle	degree
ϕ	Equivalence ratio	-
φ	dimensionless parameter	-
γ	Adiabatic exponent of exhaust gas	-
γ_a	The cone angle for the spray during the initial stage	degree
γ_b	The cone angle for the spray during the basic phase	degree
ε_b	Efficiency of air used.	%

ABBREVIATION	DEFINITION	UNITS
CME	Castor methyl ester	-
M	the square ohenzorge number	-
CPF	Control portion of fuel	
NWF	Near wall flow	-
NOx	Nitrogen oxides	ppm
P	Current pressure in the cylinder	pa

p_s	Saturation pressure	pa
PM	Particulate matter	g/kW.h
R	Universal gas constant	kJ/kmol .K
r_v	the rate of the relative evaporation in the front and environment regions	%
r_{wi}	the rate of the relative evaporation within various areas of the wall surface flow	%
S	The stroke of the piston	m
SE	Summary of (PM & NOx emissions)	g/kW.h r
T	Temperature in the cylinder	K
T_k	the temperature in the related zone	K
T_z	Zonal temperature	K
TDC	top dead center	m/s
V	the current speed of the EFM	m/s
V_0	the initial speed of the EFM at the nozzle injector	m/s
V_m	Velocity of the spray's front	m/s
V_{ma}	The spray head speed is calculated in the initial stage	m/s
V_{mb}	The spray head speed is calculated in the basic stage	m/s
V_c	Cylinder volume	m ³
V_{om}	the mean speed of the nozzle spray	m/s
W_e	the Weber Number	-
X	Fraction of heat release	-
x_o	Fraction of the fuel vapor formed during ignition delay and burnt out.	-

REFERENCES

- Srinidhia C., Madhusudhanb A. & Channapattana S.V.(2019)." Effect of NiO nanoparticles on performance and emission characteristics at various injection timings using biodiesel-diesel blends". *Fuel*. **235**:185-193.
- Srinidhi C. & Madhusudhan A. (2017). "A Diesel Engine Performance Investigation Fuelled with Nickel Oxide Nano Fuel-methyl Ester".*International journal of renewable energy research*. 7(2):676-681
- Senthil kumar D. & Thirumalini S. (2020)." Investigations on effect of split and retarded injection on the performance characteristics of engines with cashew nut shell biodiesel blends".*Internationa joul of ambient energy* <https://doi.org/10.1080/01430750.2020.1730961>.
- Srinidhia C., Madhusudhanb A. & Channapattana S.V.(2019)." Comparative analysis of Exhaust Gas Recirculation and Nanoparticles on the Performance and emission of Diesel Engine fuelled with Neem Biodiesel Blend. *International journal of ambient energy* <https://doi.org/10.1080/01430750.2019.1636876>
- Ahmed, M., C. Ejim, B. Fleck & A. Amirfazli (2006). "Effect of biodiesel fuel properties and its blends on atomization", *SAE Technical Paper*. 2006-01-0893, doi:10.4271/2006-01-0893.
- Al-Dawody, M. (2006). "Modeling of a four stoke diesel engine operated with hydrogen blended fuel", M.Sc theis, University of Babylon.
- Al-Dawody, M. F., Ali A. Jazie & H. A. J. A. E. J. Abbas (2019). "Experimental and simulation study for the effect of waste cooking oil methyl ester blended with diesel fuel on the performance and emissions of diesel engine." *Alexandria engineering journal* **58**(1): 9-17.
- Al-Dawody M. F. (2013)."Experimental and theoretical investigations on combustion, performance and emissions of diesel engine fueled with diesel-biodiesel blends", Ph.D thesis Department of Mechanical Engineering, Andhra University.
- Al-Dawody, M. F. (2017). "Theoretical study for the influence of biodiesel addition on the combustion, performance and emissions parameters of single cylinder diesel engine." *Journal of babylon university/Engineering sciences* 25(5): 1830-1839.
- Alkidas, A. (1984). "Relationship between smoke measurements and particulate measurements", *SAE Technical paper* 840412.
- Arrègle, J., J. V. Pastor & S. Ruiz (1999). "The influence of injection parameters on diesel spray characteristics", *SAE Technical paper*. 1999-01-0200
- Bracco, F. J. S. t. (1981). "Modeling of engine sprays." *SAE Paper No.* 850394, 144-167.
- Delacourt, E., Desmet B. & Besson B. (2005). "Characterisation of very high pressure diesel sprays using digital imaging techniques." *Fuel*. 84 (7-8): 859-867.
- Deng, J., C. Li, Z. Hu, Z. Wu & L. Li (2010). "Spray characteristics of biodiesel and diesel fuels under high injection pressure with a common rail system", *SAE Technical Paper*. 2010-01-2268
- Ejim, C., Fleck B.& Amirfazli A. J. F. (2007). "Analytical study for atomization of biodiesels and their blends in a typical injector: surface tension and viscosity effects." *Fuel*. **86**(10-11): 1534-1544.
- Gao, Y., Deng J., Li C., Dang F., Liao Z., Wu Z. & Li L. (2009). "Experimental study of the spray characteristics of biodiesel based on inedible oil." *Biotechnology advances* **27**(5): 616-624.
- Grimaldi, C. & Postrioti L. (2000). "Experimental comparison between conventional and bio-derived fuels sprays from a common rail injection system." *SAE Technical Paper* 2000-01-1252, 1501-1513.

- Hiroyasu, H. & Arai M (1990). "Structures of fuel sprays in diesel engines." SAE Technical Paper 900475, 1050-1061.
- Hiroyasu, H. Kadota, T., & Arai, M. (1980). "Supplementary comments: fuel spray characterization in diesel engines." Plenum Press, New York , 369-408.
- Jia, T.-M., G.-X. Li, Y.-S. Yu, Y.-J. J. E. T. Xu & F. Science (2016). "Effects of ultra-high injection pressure on penetration characteristics of diesel spray and a two-mode leading edge shock wave." *Experimental Thermal and Fluid Science* **79**: 126-133.
- Jung, D. & Assanis, D (2001). "Multi-zone DI diesel spray combustion model for cycle simulation studies of engine performance and emissions." SAE paper No. 2001-01-1246, 1510-1532.
- Kuleshov, A. (2005). Model for predicting air-fuel mixing, combustion and emissions in DI diesel engines over whole operating range, SAE paper No. 2005-01-2119.
- Mahkamov K, & Kuleshov, A. (2008). "Multi-zone diesel fuel spray combustion model for the simulation of a diesel engine running on biofuel." *Proceeding Institute of mechanical engineers part A Journal of power and energy*: **222**(3): 309-321.
- Kuo, T.-W. & Bracco F. (1982). "On the scaling of transient laminar, turbulent, and spray jets", SAE Technical Paper 820038.
- Lacour, S., Raoult F., Tinet C., Fournaison L., Delahaye A., Trinquet & Science F. (2019). "A modal analysis of the size distribution for an hollow-cone spray in cross-flow." *Experimental Thermal and Fluid Science* **104**: 164-174.
- Larmi, M., P. Rantanen, J. Tiainen, J. Kijärvi, F. X. Tanner and K. Stalsberg-Zarling (2002). "Simulation of non-evaporating diesel sprays and verification with experimental data", SAE Technical Paper. 2002-01-0946,
- Lee, C.S., Park, S.W., & Kwon, S.I. (2005). "An experimental study on the atomization and combustion characteristics of biodiesel-blended fuels." *energy and fuels* **19**(5): 2201-2208.
- Mohan, B., Yang W., Tay K. L., Yu W.& science f. (2014). "Macroscopic spray characterization under high ambient density conditions.". *Experimental Thermal and Fluid Science* **59**: 109-117.
- Nakagawa, H., Oda Y., Kato S., Nakashima M.& Tateishi M. (1990). Fuel spray motion in side injection combustion system for diesel engines. *Proceedings of the International Symposium COMODIA*, pp. 281–286.
- Öner, C. & Altun Ş. (2009). "Biodiesel production from inedible animal tallow and an experimental investigation of its use as alternative fuel in a direct injection diesel engine." *Applied energy* **86**(10): 2114-2120.
- Pastor, J. V., Encabo, E., & Ruiz, S. (2000). New modelling approach for fast online calculations in sprays, SAE paper No.2000-01-0287.
- Payri, F., Bardi M., Carreres M.& science f. (2014). "Engine combustion network: Influence of the gas properties on the spray penetration and spreading angle." *Experimental Thermal and Fluid Science*,. **53**: 236-243
- Senatore, A., Cardone M., Allocca L., Vitolo S. & Rocco V. (2005). Experimental characterization of a common rail engine fuelled with different biodiesel, SAE Technical Paper. 2005-01-2207
- Xusheng, Z., Liguang L.& Jun D. (2007). "An experimental study of bio-diesel spray characteristics." *Trans. CSICE*, **25**(2): 172-176.
- Zhao, X., Han X., He C.& Tan E. (2008). "Experimental study on spray characteristics of biodiesel oil." *Chin Intern Combust Engine Eng*, 1:9-16